METAL REFINISH





Hammertone Finishes have a specialized formulation that provides a consistent hammer pattern when force dried or air dried. It is primarily used to conceal surface imperfections on cast iron surfaces and other flawed surfaces. Hammertone finishes are ideal for painting steel furniture, equipment covers, and more.

PRODUCT BENEFITS

UNIFORMITY

Rubilux Hammertone has a unique formula that creates a uniform hammered pattern when air-dried or force-dried.

EXCEPTIONAL SHEEN AND GLOSS

Rubilux Hammertone provides a lustrous shine with a metallic look.

VAST CHOICE OF HUES

It offers a diverse selection of hues to choose from.



PRE-PAINTING MEASURES

- > Clean and degrease casting surfaces before applying Hammertone finish.
- > For steel furniture, prime the surface before applying the finish.
- > Can be applied directly on metal surfaces for less expensive finishes.
- > Not suitable for use on wood or plastered walls.

PROCEDURE OF APPLICATION

- The varnish should only be applied through spraying and diluted with 5 to 10% thinner.
- It is recommended to apply one dry coat followed by one wet coat.
- Applying additional coats is not advisable.
- The ideal air pressure for spraying is between 40 to 50 pounds.

The hammer effect of the finish is determined by proper spray application, viscosity, and air pressure. Increasing the air pressure will result in a smaller hammer pattern while reducing it will produce a larger pattern. When spraying, avoid flooding the surface.

Base Coating - While not required for a cost-effective finish, it is recommended to apply a quality coat of primer beforehand.

SAFETY MEASURES TO ADOPT

- Inhalation of solvent vapors and contact with eyes and skin should be avoided.
- Dust contamination from the atmosphere should be avoided during the drying process.

